

Clear, High-Performance Fuel Tubing



Designed to Meet Clean Air Regulatory Standards and Maintain Flexibility in Frigid Temperatures

Tygon® LP-1200 is low permeation fuel tubing specially designed to meet new EPA and CARB evaporative emission standards of 15g/m²/day. The patent-pending design and robust multi-layer construction offers superior fitting retention and resistance to swelling, hardening and cracking caused by hydrocarbon-based fluids. Tygon LP-1200 is also designed to retain flexibility in frigid temperatures. Its formulation helps to prevent rupture while maintaining tube flexibility, lowering the risk of fuel system failure in cold weather conditions. Available in both standard and custom sizes and colors, Tygon LP-1200 tubing is ideal for lawn and garden power equipment, small engine fuel lines, and lubricating oil and grease transfer lines. It meets ANSI B175.1 Annex D standard.

Typical Applications

- Brush Cutters
- Chainsaws
- Cut-off Machines
- Earth/Ice Augers
- Edgers
- Engine Drills
- Hedge and Weed Trimmers
- Leaf Blowers
- Pole Pruners
- Split-boom Products
- Tillers

Features and Benefits

- Transparent - Easy to diagnose fuel flow or leak problems
- Adaptable to Frigid Conditions – Maintains flexibility in cold weather
- High purity fluoropolymer inner liner - Reduces the risk of fuel system fouling from extractable solids found in typical rubber products
- Superior fuel resistance and compatible with ethanol-enhanced fuels – Worry-free operation
- Excellent fitting retention - 100% seal for optimum safety
- Superior flexibility - Easy assembly, routing and optimized fuel pick-up
- Excellent elasticity - Prevents “necking” from over-stretching during installation
- Submersible* - Applicable with most fuel applications*
- UV resistant: Meets ANSI B175.1 Annex D Standard UV testing - Durable; long service life

*Not recommended for reuse in higher temperature applications.

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Tygon® LP-1200 Tubing Standard Sizes

Part Number	ID	OD	Wall	Min. Bend Radius	Max. Working Pressure* 22°C (73°F)	Vacuum Rating at 22°C (73°F)
TY2,03LP3,56**	2,03 mm (2/25")	3,56 mm (7/50")	0,76 mm (3/100")	6,3 mm	4,8 bar	760 mmHg
TY2,38LP4,76	2,38 mm (3/32")	4,76 mm (3/16")	1,19 mm (3/64")	6,3 mm	4,5 bar	760 mmHg
TY3,18LP6,35	3,18 mm (1/8")	6,35 mm (1/4")	1,59 mm (1/16")	9,5 mm	4,1 bar	760 mmHg
TY4,76LP7,94	4,76 mm (3/16")	7,94 mm (5/16")	1,59 mm (1/16")	12,7 mm	3,1 bar	760 mmHg
TY6,35LP9,53	6,35 mm (1/4")	9,53 mm (3/8")	1,59 mm (1/16")	15,8 mm	2,1 bar	760 mmHg

*Working pressures are calculated at a 1:5 ratio relative to burst pressure using ASTM D1599

**TY2,03LP3,56 is not 2020 CARB certified.

The values listed for working and burst pressures are derived from tests conducted under controlled laboratory conditions. Many factors will reduce the tubing's ability to withstand pressures, including temperature, chemical attack, stress, pulsation and the attachment to fittings. It is imperative that the user conduct tests simulating the conditions of the application prior to specifying the tubing for use.

Typical Physical Properties of Tygon® LP-1200 Tubing

Property	ASTM Method	Value of Rating
Durometer Hardness	D2240	78° Shore A, 15s
Color	-	Translucent
Specific Gravity	D792	1,27
Water Absorption, % 24 hrs. @ 23°C	D570	0.70
Compression set Constant Deflection, 22 hrs. @ 70°C	D395 Method B	35,00%
Tensile Strength	D412	24,8 MPa (3.600 psi)
Ultimate Elongation	D412	475,00%
Tear Resistance	D1004	87,5 kN/m (500 lb-f/In)
Tensile Stress @100% Elongation	D412	4,6 MPa (668 psi)
Tensile Set @75% Elongation	D412	90
Maximum Recommended Operating Temperature	-	82 °C (180°F)
Brittleness by Impact Temperature	D746-98	<-90°C (-130°F)
Low Temperature Flexibility	-	-40°C (-40°F)
Brittleness Temperature	-	-28°C (-20°F)

Unless otherwise noted, all tests were conducted at room temperature 23°C (73°F). Values shown were determined on 1.905 mm (0,075") thick extruded strip or 1.905 mm (0,075") thick molded ASTM plaques or molded ASTM durometer buttons.

Product Characteristics

Opacity	Flammability Rating	Fuel Permeation (total Tube)
Translucent	UL 94 HB	CA Phase II, 40°C CE 10, 40°C
		<15 g/m ² /d <15 g/m ² /d

Regulatory Compliance

40 CFR 1060 EPA Regulation	Conforms
CA SORE Chapter 15, Article I	Conforms
CA Component Executive Order Number	Q-19-067
CA Component Executive Order Size Limitations	3/32" ID and above
EPA Certification Number	EPA-SGN-120
ANSI B175.1 Annex D Standard	Conforms

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